

Sanko SK RIB 38 II

A Quality Metal Roofing & Cladding Product

Available in Clean Colorbond®, Zincalume®, Kolorsteel and other types of surface coating or other materials.

Application:

For all types of buildings (industrial, commercial or residential).

Special Features:

Its high corrugations can cater to very low roof pitch. Ability to span far hence save purlin cost.

· Special On-site Forming:

For lengths exceeding the permissible normal transportation, roofing profile can be formed at site to eliminate end lapping.

· Easy Installation:

Installed using self-drilling screws with bonded neoprene washers.

Effective Width

: 750 mm

Rib Height

: 38 mm

Minimum Roof Pitch: 1°

750 mm

Natural Curve:

Minimum radius of curvature of steel structure is 70 m.

Crimp Curve:

Minimum bending radius is 450 mm. For crimp curving, we recommend non high tensile steel.

Physical Properties

Maximum Roof Length (m) vs Rainfall Intensities (Based on maximum water level at 21 mm)

| B.S.T. | Self Weight kg/m² | M.O.I. | Sec. Mod. |
|--------|-------------------|---------------------|-----------|
| mm | | Ixx cm ⁴ | Zxx cm³ |
| 0.35E | 3.72 | 9.63 | 3.97 |
| 0.42E | 4.39 | 11.52 | 4.77 |
| +0.48E | 4.97 | 13.14 | 5.45 |
| +0.55E | 5.64 | 15.67 | 6.54 |
| +0.60E | 6.11 | 16.38 | 6.82 |

| Rainfall | Roof Pitch (Degree) | | | | | |
|----------|---------------------|----|-----|-----|-----|-----|
| mm/hr | 1° | 3° | 5° | 7° | 10° | 12° |
| 250 | 57 | 99 | 125 | 150 | 177 | 195 |
| 300 | 47 | 83 | 105 | 125 | 149 | 165 |
| 350 | 40 | 70 | 90 | 105 | 128 | 138 |
| 400 | 35 | 60 | 80 | 95 | 110 | 122 |

Maximum Allowable Support Spacings (m) - Roof (Based on 75 kg/m² design live load)

Maximum Allowable Support Spacings (m) - Wall (Based on 40 m/s design wind load)

| B.S.T. mm | End Span | Internal Span | Cantilever |
|--------------|----------|------------------|------------|
| 0.35E | 1.90 | 2.30 | 0.20 |
| 0.42E | 2.00 | 2.50 | 0.20 |
| +0.48E | 2.10 | 2.70 | 0.30 |
| +0.55E | 2.20 | 2.90 | 0.30 |
| +0.60E | 2.30 | 3.00 | 0.30 |

| I | B.S.T. mm | End Span | Internal Span | Cantilever | |
|---|--------------|----------|------------------|------------|--|
| | 0.35E | 2.00 | 2.50 | 0.30 | |
| | 0.42E | 2.20 | 2.70 | 0.30 | |
| | +0.48E | 2.40 | 2.85 | 0.30 | |
| | +0.55E | 2.50 | 3.00 | 0.30 | |
| | +0.60E | 2.60 | 3.10 | 0.30 | |

Note:

= High Tensile Steel (550 MPa)

B.S.T. = Base Steel Thickness

= Non-standard Thickness

M.O.I. = Moment of Inertia Sec. Mod. = Section Modulus

Installation

Laying Procedure

It is always advisable to lay sheets with side laps facing away from the direction of the prevailing wind.

Crest Fixing For Roof

Self-drilling Hexagon Head screws with bonded neoprene washers.



Valley Fixing For Cladding and Fascia

Self-drilling Hexagon Head screws.



End Laps

230 mm - For roof pitches below 3°

150 mm - For roof pitches above 5°

Turn-up Edge

Irrespective of roof slopes, it is compulsory to turn up the edges of the sheets at the top end. This will act as a shield to any possible back splash of water into the building.