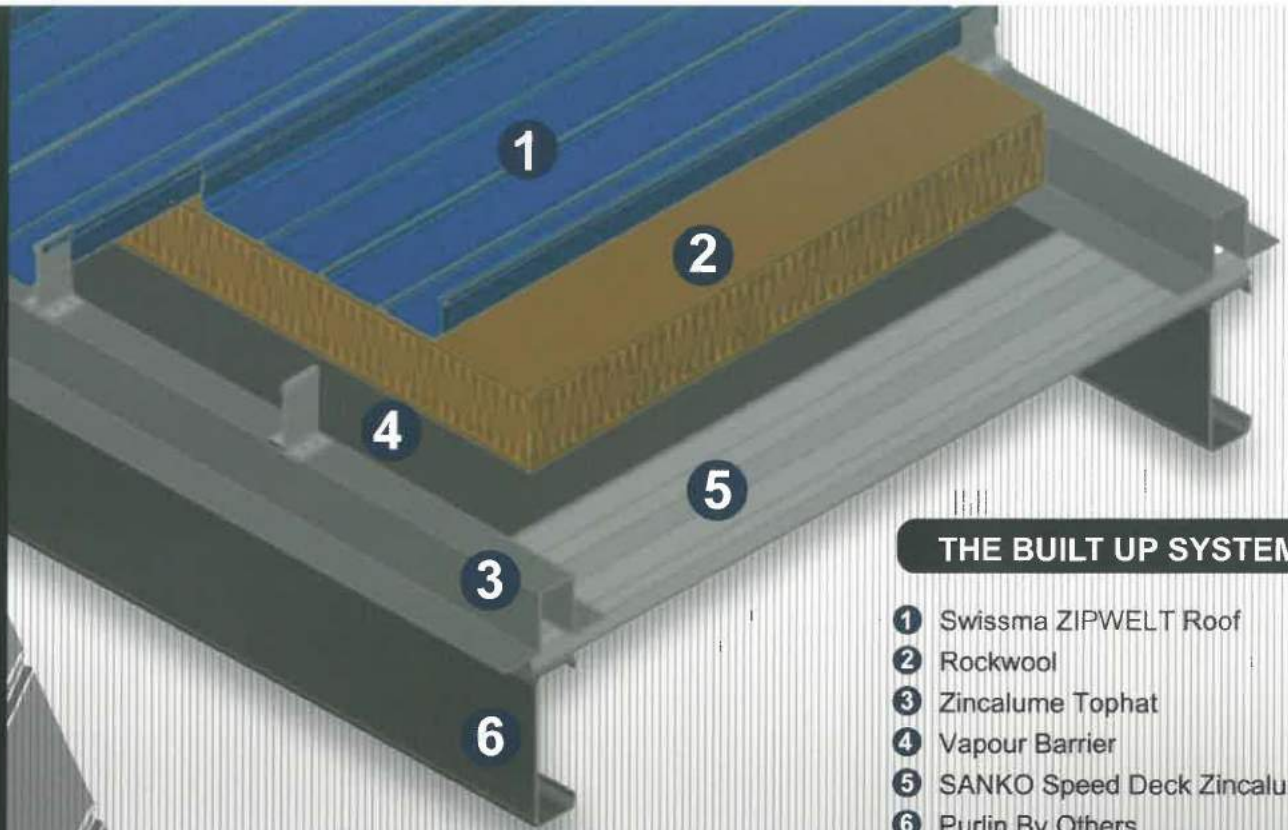


SWISSMA ZIPWELT STANDING SEAM

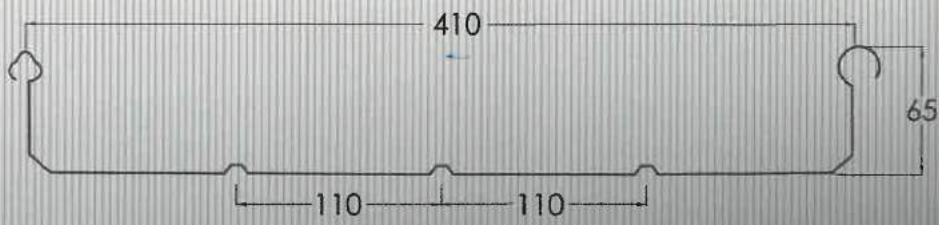


SWISSMA ZIPWELT STANDING SEAM



THE BUILT UP SYSTEM

- ① Swissma ZIPWELT Roof
- ② Rockwool
- ③ Zinalume Tophat
- ④ Vapour Barrier
- ⑤ SANKO Speed Deck Zinalume
- ⑥ Purlin By Others



SELF - WEIGHT		
MATERIAL	BASE METAL THICK	WEIGHT (kg/m ²)
Steel	0.48	5.37
	0.55	6.15
	0.60	6.71
Aluminium	0.90	3.97
	1.20	5.29

RECOMMENDED MAXIMUM LOAD (KN/m ²)									
MATERIAL	BASE METAL THICKNESS (mm)	SPAN (m)							
		1.00	1.50	2.00	2.50	3.00	3.50	4.00	4.50
Steel	0.48	1.80	1.59	1.46	1.36	1.25	1.15	1.10	1.07
	0.55	2.05	1.80	1.62	1.50	1.38	1.27	1.20	1.15
	0.60	2.26	1.98	1.82	1.65	1.55	1.40	1.30	1.30
Aluminium	0.90	2.35	2.05	1.85	1.67	1.54	1.52	1.47	1.42
	1.20	3.15	2.75	2.50	2.20	2.08	2.05	1.95	1.90

NB: The above maximum loads are based on L/200



ISO 9001:2008 Certified